

**Anchor Sheet or Base Ply**

Mechanically attach or fully adhere (self-adhered, torch, cold process or hot asphalt). Proper attachment of the base layer is defined by specified system, product selection and deck type.

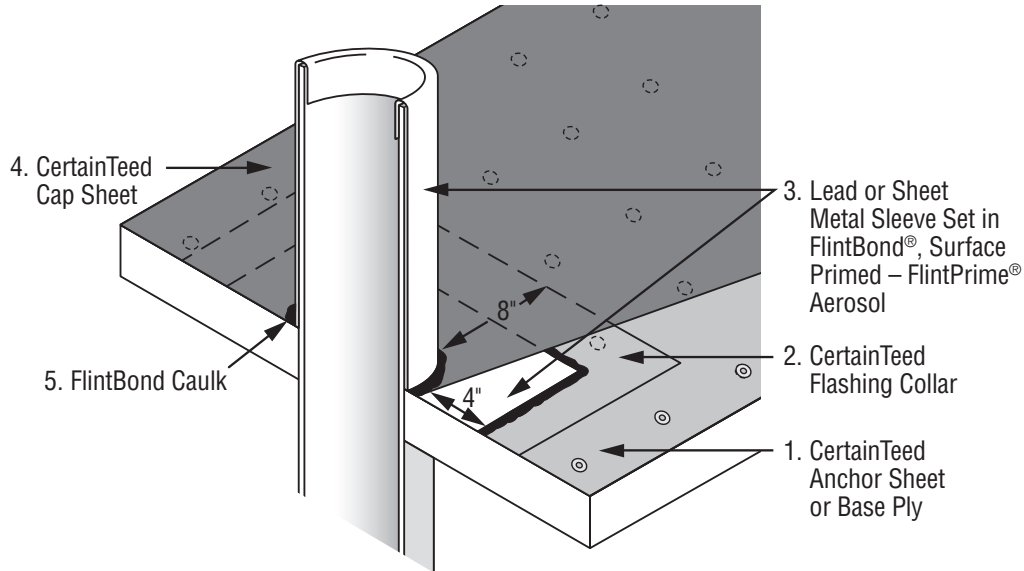
**Metal Flashing**

Shall have a 4" wide, primed continuous flange.

**Flashing Collar & Cap Sheet**

Fully adhere (self-adhered, torch, cold process or hot asphalt), extending a minimum 4" beyond the metal flange. Proper attachment is defined by product selection.

**If self-adhered** in cold weather<sup>1</sup> hot air weld<sup>2</sup> collar to metal surface.



NOT DRAWN TO SCALE

<sup>1</sup>20°F-49°F (-6.6°C-4.4°C)

<sup>2</sup>Apply heat from a hot-air welder with a 2" tip to the metal surface while applying rolling pressure from a silicone roller to the overlapping Collar. With the hot air welder set between 300°F-500°F (setting 2-3), apply heat to the overlap interface while bonding Collar with rolling pressure onto the Metal. Roll the overlapping Collar in place, moving the hot air welder to allow for forward progress. Avoid applying so much heat or moving at a pace that results in smoke. Continue overlap application, 2" per pass.